

Vauxhall Mokka Workshop Manual

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Engines are available with the 5-speed (only with 1.6 engine) or 6-speed manual transmission. Production and sales started in autumn of 2012, and by February 2013. Opel Mokka had over 80,000 orders, and after two months 100,000 orders. In October 2014, over 300,000 Mokka were ordered in Europe.

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Sales began with the model year of 2013, at the end of 2012. The Mokka is now built in Bupyeong, South Korea and Zaragoza, Spain. In 2016, the Opel Mokka was renamed to the Mokka X. It is also sold under the Vauxhall brand in the United Kingdom, and as the Buick Encore in North America and in China.

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