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**Programmer Does The**  
**Unthinkable | Machining |**  
**Vlog #73**

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CNC Lathe T2 T3 Control  
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and equipment, fully  
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Page 2 - CNC Manual Serial  
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INTRODUCTION This manual  
contains information for  
post processor to create  
EIA/ISO program according to  
the machine....

*Mazak Operating Manual -  
m.yiddish.forward.com*  
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CUTTING BLOCK START  
INTERLOCK Lead to The  
interlock sign to secure the  
start of the cutting program



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block has long been input.  
Actions The sequence program  
demands examining for normal  
functioning.

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are, Mazak's SMOOTH  
TECHNOLOGY provides the  
solutions. CNC Technology We  
set a precedent in CNC  
development with the  
introduction of our MAZATROL  
programming language in  
1981.

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We do it with a manual  
program (MNP) that's about 3  
lines long. 1)G0 X8. Z-.5

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M19 2) M31 3)G0 X8. Z2. M31  
I think is the TS advance.  
On my machine, we change the  
Z-.5 in the first line to  
wherever we need to have the  
turret to trip the TS to  
extend. The X position can  
be whatever you want.

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Practical Machinist*

5. Always keep this manual  
near the machinery for  
immediate use. 6. If a new  
manual is required, please  
order from the nearest  
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TechnologyCenter with the  
manual No. or the machine  
name, serial No. and manual  
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Mazak G code list for cnc machinists who work on Mazak INTEGREGX 300/400-III/III T/IIIS/IIIST cnc machines.  
Mazak G Codes G Code  
Function G00 Positioning G01  
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